

Split

Work Order ID 56570-1

Monday, March 01, 2010 2:58:38 PM



Page 1

Item ID: D3782-045

Accept



Setup Start



Revision ID:

Item Name: Back Leg Assembly

Stop



Start Date: 3/2/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 3/15/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 10-3-1

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3782

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3782

gf

EP 10/03/29 ②

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Siduslas

(+2)

Quality Control

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Setup Start



Revision ID:

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Stop



Start Date: 3/2/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 3/15/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

130

Identify as per dwg & Stock Location: G-A

Set Up/
Run Hours
0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Packaging

Packaging

Memo

0.00

EJ/05/31 (2)

140

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/31 (J)

MF

10-5-31

Picklist Print

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Work Order ID: 56570



Parent Item: D3782-045

Parent Item Name: Back Leg Assembly

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C
10.02.22 revB as per dwg DD verified by:EC

Start Date: 3/2/2010

Required Date: 3/15/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3772-1		Manufactured	No			110	Each	3.0000	6.0000			



Back Leg

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	3	
54374	3	

110	Each	36.0000	6.0000	
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8510/03/29
B 56860 (3x)

D3787-1



Manufactured No

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	11	
46597	8	
54337	3	

Main Warehouse		
ST249A	25	
55763	25	

3
8510/03/29

D3764-1



Manufactured No

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	16	
51397	1	
54340	15	

3
8510/03/29

Back Leg Fitting

Picklist Print

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Work Order ID: 56570



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Start Date: 3/2/2010

Required Date: 3/15/2010

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C
10.02.22 revB as per dwg DD verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/	Replacement	Mfg/ Manufactured	Bin	Primary No	Last	Route	Unit of Each	Qty on 0.0000	Remaining 6.0000	Qty	Date EP 10/05/28	Status
D3773-041						110						

Headrest Assembly

D3786-1



Manufactured

No

110

Each

9.0000

6.0000



EP 10/05/28

EP 06/12/29

Sleeve

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Location

Main Warehouse

ST

9

44533

9

AN45-15A



Purchased

No

110

Each

27.0000

6.0000



6
EP 06/12/29

EYE BOLT

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Location

Main Warehouse

ST

27

109012

10

109091

12

109118

5

2
1
3

109012/1

Picklist Print

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Work Order ID: 56570



Parent Item: D3782-045

Parent Item Name: Back Leg Assembly

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C
10.02.22 revB as per dwg DD verified by:EC

Start Date: 3/2/2010

Required Date: 3/15/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/	Replacement	Mfg/ Purchased	Bin	Primary No	Last	Route	Unit of Each	Qty on 50.0000	Remaining 6.0000	Qty	Date	Status
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ANS-15A



Bolt

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	50	
108880	7	
110153	1	
111668	40	
141115	2	

ANS-17A



Purchased No

110 Each 55.0000 6.0000



Bolt

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	55	
102140	4	
112314	1	
113538	50	

Picklist Print

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Work Order ID: 56570



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Start Date: 3/2/2010

Required Date: 3/15/2010

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C
10.02.22 revB as per dwg DD verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ AN4-15A	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route 110	Unit of Each	Qty on 179.0000	Remaining 12.0000	Qty	Date	Status
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Bolt



10/03/29
M 114239 (12x)

Warehouse

Location

Main Warehouse

Loc Qty

Loc Code

ST 179

113121 6

113538 23

113840 150

MS21042L4



Nut

Purchased	No	110	Each	1,965.000	12.0000
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10/03/29

Warehouse

Location

Main Warehouse

Loc Qty

Loc Code

ST 1965

102552 6

104248 6

110507 184

111827 775

113422 994

15924 0

Picklist Print

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Work Order ID: 56570



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Start Date: 3/2/2010

Required Date: 3/15/2010

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C
10.02.22 revB as per dwg DD verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ MS21042L5	Replacement	Mfg/ Purchased	Bin	Primary No	Last	Route 110	Unit of Each	Qty on 391.0000	Remaining 18.0000	Qty	Date 2010/03/29	Status
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Nut

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	390	
110382	10	
111636	1	
112314	16	
113523	163	18
113537	200	

Main Warehouse

ST139	1	
112314	1	

QSI017 NAS1149D04631 AN960JD416

Purchased No (24x)



Washer

AN960JD516



Washer

QSI017

NAS1149D05631

M113524 (30x)

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Shop Packet Print

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7

6

5

4

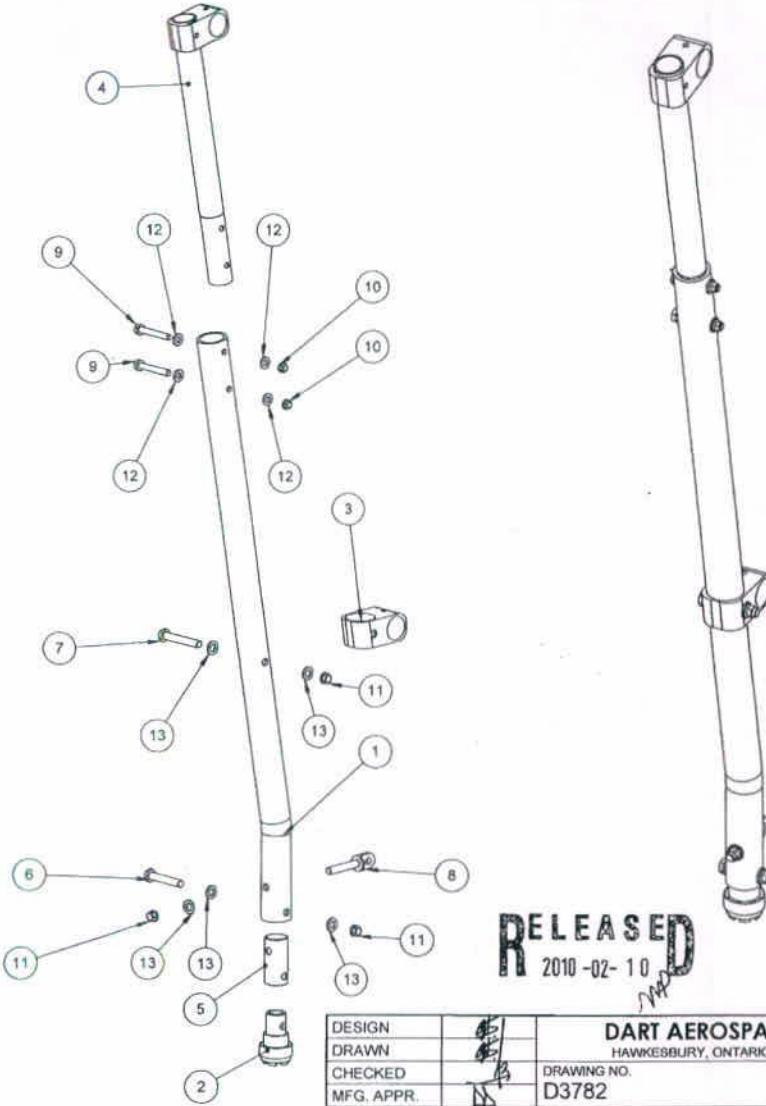
3

2

1

ITEM NO.	QTY. (-045)	PART NUMBER	DESCRIPTION
1	1	D3772-1	BACK LEG
2	1	D3787-1	FOOT
3	1	D3764-1	BACK LEG FITTING
4	1	D3773-041	HEAD REST ADAPTER ASSY
5	1	D3786-1	SLEEVE
6	1	AN5-15A	BOLT
7	1	AN5-17A	BOLT
8	1	AN45-15A	EYE BOLT
9	2	AN4-15A	BOLT
10	2	MS21042L4	NUT
11	3	MS21042L5	NUT
12	4	NAS1149D0463J	WASHER (AN960JD416)
13	5	NAS1149D0563J	WASHER (AN960JD516)

#SUS10

D3782-045 BACK LEG ASSYRELEASED
2010-02-10

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 4.71 lbs

DESIGN	DRAWN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3782
MFG. APPR.		REV. B SHEET 4 OF 4
APPROVED		TITLE LEG ASSEMBLY
DE APPR.		SCALE NTS
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